

## Hazardous Waste Compliance Monitoring and Enforcement Log





	ΑΑ
Street: 101 Freedom Drive	
ID Number K   S   D     9   8   1     7   1   2     8   5   4   H	
Handler Name: Sabreliner Corporation	
	1170
Street: 101 Freedom Drive City: Indepe	ndence County: Montgomery
	Reason 0 0 Person V S O District S E
Areas of Evaluation (EV - Evaluated, NE - Not Evaluated, NA - Not Applicable)	
GER N A         GPT E V         TGR DCH DCH           GGR E V         GRR E V         TMR DCL DCH           GLB E V         GSC E V         TOR DCP DFR           GMR E V         GSQ N A         TRR DFR	DGW
Used Oil UOM UOB UOB UOT UOT UO	OP UOR I
COMMENTS	
New X Change Delete Comments	New Change Delete Comments
	MINISTER CHARLES STATEMENT SECTION 1
New Change Delete Comments	New Change Delete Comments
	Agency Number Area Class Priority Type S R
Regulation Citation:	Regulation Citation:
Description: Returned to Compliance	Description: Returned to Compliance
	M M D D Y Y

R00417725

# NOTICE OF COMPLIANCE/NON-COMPLIANCE

# KANSAS DEPARTMENT OF HEALTH AND ENVIRONMENT Division of Environment Waste Management Program

Hazardous Waste: LDF() TSF() GEN() KG	
	WC() SWP() HHW() OBS() MTP() WTM() WTP() WTR() WTT()
TO: Sabreliner Corporation Facility Name TOI Freedom Drive In	5,19,03
101 Freedom Drive In	ndependence KS 67301 MG City State Zip Code County
Address	City State Zip Code County
K S D 9 8 1 7 / 2 8 5 EPA Identification No.	Solid Waste Permit No.
This inspection was conducted to determine compliance	e with the state and federal solid and/or hazardous waste statutes and regulations.
☑ Violations As Follows	☐ No Violations Identified
(Citation KAR 28-31-4(c)(1)	Inaccurate notification - facility name, faci
	Inaccurate notification-facility name, faci mailing address and installation contact.
U Other Comments/Concerns:	
This notice is provided to call immediate attention to the compliance. This notice does not constitute a complianc KDHE and may not be a complete listing of all violation identified as a result of this inspection. Your facility mu writing within days of receipt of this notic of all corrective actions taken. Any corrective actions ta facility will be considered in subsequent enforcement follows:	nce order issued by  ICTORIA S. DORGO  IN STATE S.
If you have any questions concerning this Notice of your response, you may call me at (620) 431-2390 Management in the Topeka office at (785) 296-160	0 or Bureau of Waste and read this Notice.
This Notice was prepared by: Littmin D. Brien	Signature: JA 946  Title: FOGINEER
Data 5 / 19 / 113	Date 5 / 19 / 2003



# KANSAS DEPARTMENT OF HEALTH AND ENVIRONMENT BUREAU OF WASTE MANAGEMENT



# HAZARDOUS WASTE COMPLIANCE INSPECTION CHECKLIST COVER PAGE

□ Routine	☐ Complaint
× ,	
Time 8:10 a.m.	Date 05/19/03
, a	District Southeast
y Independence	, KS ZIP 67301
Phone (620) 33	31-8180
Fax (620) 33	31-6426
e-mail jheathm	an@sabreliner.com
Number of Employe	Approximately 26
GPS Readings	
mall Qty. Generator	☐ EPA Generator
ansas Generator	☐ Transporter
sed Oil Activities	
Iniversal Waste Activitie	es
secrets KSA 65-34471	? <u>No</u>
	Time 8:10 a.m.  y Independence  Phone (620) 33  Fax (620) 33  e-mail jheathm  Number of Employe

### Attach all applicable checklists.

If facility is closed/inactive, or has recently moved please provide a brief description here or in an attached summary.

# HAZARDOUS WASTE GENERATOR COMPLIANCE INSPECTION CHECKLIST

## Industrial Wastes Generated

(List all solid and hazardous wastes. List hazardous wastes first)

Waste description or process	If waste is hazardous give HW ID Number	Amount generated per month	Amount presently in storage	Oldest accumulation start date	Present disposal methods
Calibration Fluid - Petroleum Nap	D001	110 Gallons Per Year	None	NA	Rineco
Paint Remover - Methylene Chloride Based	D007, F002	110 Gallons Per Year	None	NA	Rineco
Sodium Hydroxide and Phosphoric Acid Solution (Turco 4181 and 4008)	D002	275 Gallons Per Year	None	NA	Rineco
Isopropyl Alcohol - 99%	D001	600 Gallons Per Year	None	NA	Rineco
PD 680 (Petroleum Naphtha Based Cleaner)	D001	220 Gallons Per Year	None	NA	Rineco
Wipes, Paint Filters, Bench Fuel Filters	D007	55 Gallons Per Year	None	NA	Rineco
Magnusol 755 (Cresylic Acid)	D002, F002, F004	<55 Gallons Per Year	None	NA	Rineco
WD40 Lubricant	D001	<55 Gallons Per Year	None	NA	Rineco
Mag-Chem HDL 264 (Potassium Hydroxide)	D002	<55 Gallons Per Year	None	NA	Rineco
X-IT Plus Ultra Cleaner	Nonhazardous	660 Gallons Per year	110 Gallons	NA	Rineco
General Trash	Nonhazardous	5 to 10 Cubic Yards Per Day	NA	NA	City of Independence

		YES	3	NO	N #
	Has the generator evaluated each potentially hazardous waste(s) to determine				m
	if it is hazardous? KAR 28-31-4(b)	$\boxtimes$			
	a. If waste(s) was tested, was the analysis conducted by a laboratory				
	certified by KDHE? KAR 28-31-4(b)(3)(A)	$\boxtimes$			
	b. If waste(s) was tested, are the results kept for three years from date				
	waste was sent on/offsite for T/S/D? KAR 28-31-4(f)(1)(C)	$\boxtimes$			
	c. If waste was not tested, did the generator use process knowledge? KAR 28-31-4(b)				
	If hazardous waste(s) is disposed of via the sanitary sewer to a Publicly Owned Treatment				
	Works (POTW), has the generator received written approval from the City - POTW?				
	Has the facility obtained a Special Waste Disposal Authorization (SWDA) for each				
	subject waste? KAR 28-29-109(c)				
	a. List the SWDA authorization number(s):				
	If the generator recycles hazardous waste on-site (such as in a still), do they count				
	waste each time prior to its being recycled? KAR 28-31-4(o)			$\boxtimes$	
	If the waste is not counted, is it exempt because of a closed loop system? KAR 28-31-4(o)				
9	neral Requirements:	liance		NA	
0	tification Requirements (GGR)				
	Has generator notified KDHE and obtained an EPA Identification Number?				
	KAR 28-31-4(c)(1)	×			
			*		

					YES	NO	NA
If th	ne SQG is accumulating les	ss than 25 kg of haza	ardous waste on-site,				
a.	Is the SQG recycling, tre	eating, or disposing of	of this waste on-site				
	in an acceptable manne	r? KAR 28-31-4(m)(	2)				
b.		waste off-site for tre	eatment, storage, or disposa	al?			1
	KAR 28-31-4(m)(2)						
on-Ac	cumulating SQG Require	ements:	□ Compliance	□ Non-Comp	liance	⊠ !	NA.
20	(sı	mall quantity genera	ator not accumulating, st	op here)			
ccum	ulating Small Quantity G	enerator					
If th	e SQG is accumulating 25	kg or more of hazar	dous waste,				
a.	Is the SQG recycling, tre	eating, or disposing o	of this waste on-site				
	in an acceptable manne	r? KAR 28-31-4(m)(	2)				
b.			ment, storage, or disposal,				
	is the waste sent to a TS	SD or some other app	proved waste management				
	facility? KAR 28-31-4(m	)(2)					
cumi	ulating SQG Requiremen	ts:	□ Compliance	□ Non-Comp	liance	Ø N	NA
cumi	ulating SQG Requiremen	ts:	□ Compliance	□ Non-Comp	liance	Ø	NA
	ulating SQG Requiremen		□ Compliance	□ Non-Comp	liance	ØN	AA
re-Tra	unsport Requirements (G	PT) el (flammable liquid, p	poison, etc.), and mark (cor	nsignee's	liance	Ø N	NA
Doe or c	es generator package, labe onsignor's name and addr	PT) el (flammable liquid, p ess, etc.) waste in ac	poison, etc.), and mark (cor	nsignee's			NA
Doe or c	unsport Requirements (G	PT) el (flammable liquid, p ess, etc.) waste in ac	poison, etc.), and mark (cor	nsignee's	liance		NA
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172,	PT) el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (I	poison, etc.), and mark (corecordance with the requirend DOT)? KAR 28-31-4(e)	nsignee's			NA
Doe or c	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	PT) el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (I	poison, etc.), and mark (cor	nsignee's	×		NA .
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172,	PT) el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (I	poison, etc.), and mark (corecordance with the requirend DOT)? KAR 28-31-4(e)	nsignee's			NA
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	PT) el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (I	poison, etc.), and mark (corecordance with the requirence) DOT)? KAR 28-31-4(e) gallons or less as below? -Federal Law Prohibits Impro	nsignee's ments	×		NA
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	PT) el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (Inch container of 110 of Hazardous Waste	poison, etc.), and mark (corecordance with the requirence) DOT)? KAR 28-31-4(e) gallons or less as below? -Federal Law Prohibits Impropiosoposal.	nsignee's ments	×		NA
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	PT) el (flammable liquid, pess, etc.) waste in act 173, 178, and 179 (lich container of 110 general descriptions wastelif found, contact the	poison, etc.), and mark (concordance with the requirence) DOT)? KAR 28-31-4(e)  gallons or less as below?  Federal Law Prohibits Impropisposal.  The nearest police or public safe	nsignee's ments	×		NA D
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (Inch container of 110 of Hazardous Waste- If found, contact the	poison, etc.), and mark (concordance with the requirence of the poison o	nsignee's ments	×		NA
Doe or coutli	es generator package, labe consignor's name and addr ined in 49 CFR Parts 172, Does generator mark ea	el (flammable liquid, pess, etc.) waste in ac 173, 178, and 179 (Inch container of 110 of Hazardous Waste- If found, contact the autho Generato	poison, etc.), and mark (concordance with the requirence) DOT)? KAR 28-31-4(e)  gallons or less as below?  Federal Law Prohibits Impropisposal.  The nearest police or public safe	nsignee's ments	×		
Doe or coutli	es generator package, laber consignor's name and addrined in 49 CFR Parts 172, Does generator mark ea KAR 28-31-4(e)(3)(B)	PT) el (flammable liquid, pess, etc.) waste in act 173, 178, and 179 (Inch container of 110 of Hazardous Waste- If found, contact the author	poison, etc.), and mark (corecordance with the requirence) DOT)? KAR 28-31-4(e)  gallons or less as below?  Federal Law Prohibits Impropolisposal.  The nearest police or public sale of the US EPA.  The or's Name and Address sale of Document Number	nsignee's ments	×		
Doe or coutling	es generator package, laber consignor's name and addrined in 49 CFR Parts 172, Does generator mark ea KAR 28-31-4(e)(3)(B)	el (flammable liquid, pess, etc.) waste in act 173, 178, and 179 (Inch container of 110 generated authors auth	poison, etc.), and mark (concordance with the requirence of the poison o	nsignee's ments	×		NA

		YES	NO	NA
١.	If generator temporarily stores waste in containers,			
	a. Is each container clearly marked with the words "Hazardous Waste"?			
	KAR 28-31-4(g)(3) or KAR 28-31-4(h)(4) or KAR 28-31-4(m)(2)(B)	$\boxtimes$		
	b. Is the accumulation start date marked on each container?			
	KAR 28-31-4(g)(2) or KAR 28-31-4(h)(3) or KAR 28-31-4(m)(2)(B)	$\boxtimes$		
	<ul> <li>Are all containers holding hazardous waste in good condition and closed during storage except when necessary to add or remove waste? KAR 28-31-4(g)(1)(A) or</li> </ul>			
	KAR 28-31-4(h)(2)(A) or KAR 28-31-4(m)(2)(B)	$\boxtimes$		
	d. Does generator conduct weekly inspections of containers for signs of leakage and/or deterioration caused by corrosion or other factors?			
	KAR 28-31-4(g)(1)(A) or KAR 28-31-4(h)(2)(A) or KAR 28-31-4(m)(2)(B)	$\boxtimes$		
	A. If yes, are these inspections documented in a log that includes			
	complete date and time of inspection, name of inspector, notations of observations, and date and nature of remedial			
	actions? KAR 28-31-4(k)	$\boxtimes$		
	If SQG or Kansas generator is accumulating 2,200 lbs (1,000 kg) or more of hazardous waste (or 2.2 lbs (1 kg) or more of acutely hazardous waste), then			
	check yes and continue with EPA generator requirements.			×

(Small quantity generator accumulating <1,000 Kilograms stop here)

. 1	If waste in containers is incompatible with other m	naterials stored nearby, are t	he	YES	NO	NA
	containers separated from the other materials by					
(	other means? KAR 28-31-4(g)(1)(A) or KAR 28-	31-4(h)(2)(A)				×
ı	Is EPA generator storing hazardous waste for 90	days or less? KAR 28-31-4(	g)			×
. /	Are containers holding ignitible or reactive waste(	s) located at least 15 meters	s (50 feet)			
f	from the generator's property line? (EPA Generat	or Only) KAR 28-31-4(g)(1)(	(A)			×
/aste	ste(s) is placed in tanks complete the appropriate inspection	checklist.)				
					I⊠ M	A
tora	rage Requirements:	□ Compliance	□ Non-Co	mpliance		47.4
tor	rage Requirements:	□ Compliance	□ Non-Co	mpliance		
				mpliance	M 1	
	rage Requirements:			mpliance	Δ J	
Sate	tellite Accumulation Requirements for Kansas	and EPA Generators (GPT)		mpliance		
Sate		and EPA Generators (GPT) mulation areas,		mpliance		
Sate	tellite Accumulation Requirements for Kansas at lift the Kansas or EPA generator has satellite accu	and EPA Generators (GPT) mulation areas, accumulated at or near		mpliance	<u>ы</u> г	
Sate	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a the point of generation, in one container, wh	and EPA Generators (GPT) mulation areas, accumulated at or near nich is under the control		mpliance		
ate I	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a	and EPA Generators (GPT) mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1)				
iate I	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a the point of generation, in one container, wh of the operator of the process generating th b. Is each container in good condition and clos	and EPA Generators (GPT) mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1)				
l a	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a the point of generation, in one container, who of the operator of the process generating th	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) sed except to add		<u> </u>		
l a	If the Kansas or EPA generator has satellite accura. Is 55-gallons or less of each waste stream a the point of generation, in one container, who of the operator of the process generating the b. Is each container in good condition and closs or remove waste? KAR 28-31-4(j)(1)(A) c. Is each container marked with the words "H	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) sed except to add		<u> </u>		
ate I	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a the point of generation, in one container, who of the operator of the process generating the b. Is each container in good condition and close or remove waste? KAR 28-31-4(j)(1)(A)	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) and except to add azardous Waste"?		<ul><li>⊠</li><li>⊠</li></ul>		
ate	If the Kansas or EPA generator has satellite accurate. Is 55-gallons or less of each waste stream at the point of generation, in one container, who fithe operator of the process generating the b. Is each container in good condition and closor remove waste? KAR 28-31-4(j)(1)(A)  c. Is each container marked with the words "H KAR 28-31-4(j)(1)(B)	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) sed except to add azardous Waste"?	ore	<ul><li>⊠</li><li>⊠</li></ul>		
ate	If the Kansas or EPA generator has satellite accu a. Is 55-gallons or less of each waste stream a the point of generation, in one container, wh of the operator of the process generating th b. Is each container in good condition and clos or remove waste? KAR 28-31-4(j)(1)(A) c. Is each container marked with the words "H KAR 28-31-4(j)(1)(B) d. Is each container marked with the accumula	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) sed except to add azardous Waste"?	ore	<ul><li>⊠</li><li>⊠</li></ul>		
l a	If the Kansas or EPA generator has satellite accurated a. Is 55-gallons or less of each waste stream at the point of generation, in one container, who of the operator of the process generating the b. Is each container in good condition and closs or remove waste? KAR 28-31-4(j)(1)(A)  c. Is each container marked with the words "H KAR 28-31-4(j)(1)(B)  d. Is each container marked with the accumulated than 55-gallons is accumulated, or an additional stream of the sate of t	mulation areas, accumulated at or near nich is under the control at waste? KAR 28-31-4(j)(1) aced except to add azardous Waste"?	ore the			

		YES	NO	N.
If a	contractual agreement is used in place of manifesting? (Kansas Generators only)			
a.	Does the contractual agreement include the type of waste and frequency			
	of shipments? KAR 28-31-4(d)(7)(A)			X
b.	Is the vehicle used to transport the waste owned and operated by the			
	reclaimer of the waste? KAR 28-31-4(d)(7)(B)			$\boxtimes$
C.	Is a copy of the agreement kept for a period of three years after			
	termination of agreement? KAR 28-31-4(d)(7)(C)			×
If re	quired, is a hazardous waste manifest used? KAR 28-31-4(d)(1)			
a.	If yes, does each manifest include:			
	Generator EPA identification number (12 digit) and unique manifest			
	document number (five digit)? KAR 28-31-4(d)(1)			
	2. Number of pages? KAR 28-31-4(d)(1)	⊠		
	<ol> <li>Generator's name and mailing address? KAR 28-31-4(d)(1)</li> </ol>			
	4. Generator's phone number? KAR 28-31-4(d)(1)			
	5. Each transporter's name? KAR 28-31-4(d)(1)			
	6. Each transporter's EPA identification number? KAR 28-31-4(d)(1)			
	7. Name and site address of designated facility? KAR 28-31-4(d)(1)(A)			
	8. Designated facility's EPA identification number? KAR 28-31-4(d)(1)			
	9. Waste description (DOT shipping name, hazard class, packing group and			
	identification number)?KAR 28-31-4(d)(1)			
	i. If applicable, are the requirements of 49 CFR 172.203(k) met?			
	KAR 28-31-4(d)(1)			
	10. Number and type of containers? KAR 28-31-4(d)(1)			
	11. Total quantity? KAR 28-31-4(d)(1)			
	12. Unit (weight or volume)? KAR 28-31-4(d)(1)			
	13. Special handling instructions (if applicable)? KAR 28-31-4(d)(1)	$\boxtimes$		
	14. Generator's certification including waste minimization statement,			
	generator's signature and date? KAR 28-31-4(d)(4)(A)	$\boxtimes$		
	15. Name, signature, and date of initial transporter? KAR 28-31-4(d)(4)(B)	$\boxtimes$		
b.	Does generator retain a copy of each manifest signed and dated by both generator			
	and transporter? KAR 28-31-4(d)(4)(B) and/or KAR 28-31-4(d)(4)(C)			
C.	Does generator retain a copy of each manifest(s) signed and dated by T/S/D			
	facility owner/operator for three years? KAR 28-31-4(f)(1)(A)	$\boxtimes$		
d.	If generator has failed to receive a signed copy of a manifest within 45 days of			
	initiating a shipment, was an exception report filed? KAR 28-31-4(f)(4)(B)			×
	1. If yes, was copy retained for three years? KAR 28-31-4(f)(1)(B)			

	the generator's waste is <b>not</b> subject to the Land Disposal Restrictions regulations, ease explain why:	YES	NO	NA
_				
	the generator sent waste <b>not meeting</b> the treatment standards to an off-site treatment r storage facility, did the generator provide a one-time written notice with the initial			
	nipment of each different waste stream? 40 CFR 268.7(a)(2)	$\boxtimes$		
а		_	_	_
	number, F001-F005, F039 constituents and each underlying hazardous			
	constituents to be monitored (unless all monitored), wastewater or non-wastewater			
	classification, waste subcategory (if any), and waste analysis data, if available?			
	40 CFR 268.7(a)(2)	$\boxtimes$		
	the generator sent waste meeting the treatment standards to an off-site			
	eatment, storage facility, or disposal facility, did the generator provide a			
	ne-time written notice and signed certification statement with the initial shipment			
	b each TSD receiving the waste which certified the waste met the applicable	_	_	
	eatment standards? 40 CFR 268.7(a)(3)			×
a	Did the notice include: EPA hazardous waste number, manifest number, F001-F005, F039 constituents and each underlying hazardous constituents			
	to be monitored (unless all monitored), wastewater or non-wastewater classification,			
	waste subcategory (if any), and waste analysis data, if available? 40 CFR 268.7(a)(2)			
	waste subcategory (if arry), and waste arralysis data, if available: 40 of 1(200.7(a)(2)	_	_	-
lf	the generator treated waste in tanks or containers to meet applicable treatment standards:			
a.				
	used to comply with the treatment standards? 40 CFR 268.7(a)(5)			$\boxtimes$
b.	If the generator sent the treated waste off-site, did the generator provide a notice			
	and signed certification statement with the initial shipment? 40 CFR 268.7(a)(5)(iii)			×
Н	as the generator retained copies of all notices, certifications, waste analysis data,			
aı	nd other documents for at least 3 years from the last date the corresponding			
W	aste was last managed on-site or shipped off-site? 40 CFR 268.7(a)(8)	×		
lf	the generator claims that his characteristic waste is no longer hazardous:	*		
a.				
	to the KDHE and retain a copy for their files? 40 CFR 268.9(d)			$\boxtimes$
b.				×
	generator's waste is subject to any Land Disposal Restriction regulations not covered above, then pl s in the summary.	ease di	scuss	the

S	pecial Conditions (GSC)				
		YES	NO	NA	V#
25.	If the generator has shipped/received hazardous waste to/from a foreign source, did they comply with the requirements of 40 CFR 262.53 and/or 40 CFR 262.54?			×	
If ha	zardous waste was shipped/received to/from a foreign source, please describe in summary.				
Sp	ecial Conditions Requirements:	ance	⊠	NA	
K	ansas Generator's Emergency Preparedness (GPT)				
26.	Has generator designated one employee as emergency coordinator?  KAR 28-31-4(h)(6)  a. Is the emergency coordinator available to respond to an emergency by reaching	×			
	the facility within a short period of time? KAR 28-31-4(h)(6)  b. Is the emergency coordinator or his/her designee prepared to respond to	×			
	any emergencies (fires, spills, or releases) that arise? KAR 28-31-4(h)(9)	×			
27.	Is the following information posted next to at least one telephone which is accessible with little or no delay in an emergency? KAR 28-31-4(h)(7)				
	<ul> <li>a. Name and telephone number of the emergency coordinator(s)? KAR 28-31-4(h)(7)(A)</li> <li>b. Location of fire extinguishers and spill-control material and if available fire alarms?</li> <li>KAR 28-31-4(h)(7)(B)</li> </ul>	OV	ITC ER I API	FRC	
	c. Telephone number of fire department unless facility has a direct alarm (911 is acceptable)? KAR 28-31-4(h)(7)(C)	CO PL		NGE	NCY
28.	Have employees been trained so that they are familiar with proper waste handling and emergency procedures that are relevant to their responsibilities during normal facility operations? KAR 28-31-4(h)(8)	×			
KS	Gen.'s Emergency Preparedness Requirements:	ance		NA	
На	zardous Waste Reporting (GRR)				
29.	Has Kansas or EPA generator submitted an annual monitoring fee and report to KDHE? KAR 28-31-10(g)(1) or KAR 28-31-10(g)(3)	×			
30.	Has EPA generator submitted a biennial report(s) to KDHE? KAR 28-31-4(f)(2)(A)  a. Does generator retain a copy of the report for three years? KAR 28-31-4(f)(1)(B)	 		×	
На	zardous Waste Reporting Requirements: ⊠ Compliance □ Non-Compli	ance		NA	

		YES	NO	
ŀ	as the generator maintained and operated the facility to minimize the possibility of a fire			
		$\boxtimes$		
•	acto conditionito. To citt 20001		_	
ŀ	appropriate, based upon the nature and quantity of waste(s) generated and			
	ored at the facility, is the facility equipped with:			
2	Internal communication or alarm system easily accessible in case of emergency?			
	40 CFR 265.32(a)	$\boxtimes$		
b	Telephone or hand-held two-way radio capable of summoning emergency assistance			
	the generator maintained and operated the facility to minimize the possibility of a fire, osion, or any unplanned sudden or non-sudden release of hazardous waste or hazardous to constituents? 40 CFR 265.31  propriate, based upon the nature and quantity of waste(s) generated and dat the facility, is the facility equipped with:  Internal communication or alarm system easily accessible in case of emergency?  40 CFR 265.32(a)  Telephone or hand-held two-way radio capable of summoning emergency assistance from local police departments, fire departments, or State or local emergency response teams? 40 CFR 265.32(b)  Portable fire extinguisher, fire control equipment, spill control equipment, and decontamination equipment? 40 CFR 265.32(c)  Is water of adequate volume provided for hose streams, foam producing equipment, sprinklers, etc.? 40 CFR 265.32(d)  Is this equipment (a-c above) tested and maintained to ensure its proper operation?  40 CFR 265.33  The a check of the facility show sufficient aisle space to allow unobstructed movement resonnel and equipment? 40 CFR 265.35  Propriate, for the type(s) of waste handled, has the generator made the following			
	response teams? 40 CFR 265.32(b)	$\boxtimes$		
C	Portable fire extinguisher, fire control equipment, spill control equipment, and			
	decontamination equipment? 40 CFR 265.32(c)	$\boxtimes$		
C	Is water of adequate volume provided for hose streams, foam producing equipment,			
	sprinklers, etc.? 40 CFR 265.32(d)	$\boxtimes$		
е	Is this equipment (a-c above) tested and maintained to ensure its proper operation?			
	40 CFR 265.33	$\boxtimes$		
Г	pes a check of the facility show sufficient aisle space to allow, unobstructed movement			
	personner and equipment: 40 of 11 200.00	_	_	
	appropriate, for the type(s) of waste handled, has the generator made the following			
а	rangements:			
а				
		$\boxtimes$		
b				
C	Made agreements with local emergency response teams, emergency response			
		$\boxtimes$		
d				
	facility. 40 CFR 265.37(a)(4)	$\boxtimes$		
Г	nersonnel have immediate access to an internal alarm or emergency communications			
		$\boxtimes$		
h				
h	cases where local authorities decline to enter into such arrangements, is the refusal			
	sacro micro local authorities accinic to office into out an analysis are related.			

(If Kansas generator, stop here)

# = Violation Number
GENLIST04-16-03.wpd: Generator Checklist Revised April 16, 2003

#### Additional Information and Conclusions:

On May 19, 2003, I conducted a routine hazardous waste compliance inspection of Sabreliner Corporation, EPA identification number KSD 981 712 854, located at 101 Freedom Drive - Airport Industrial Park, Independence, Kansas 66701. The facility was previously know as Premier Turbines Independence. During my inspection, I discussed facility operations with John Heathman - Plant Engineer, Bruce Green - Calibration Lab Foreman, and Steve Hutchinson - Technician. Mr. Heathman served as facility's main contact for the inspection. Mr. Heathman has been employed at the facility for approximately 16 years. At the time of my inspection, the facility was classified as a Kansas Generator based upon the amount of hazardous waste generated.

Sabreliner employs 26 individuals and operates from 7:30 a.m. to 4:00 p.m. Monday through Friday to overhaul jet engine parts and accessories. Three structures are located at the site, the main production building, a hazardous material/waste storage building, and a small storage building. Since the last hazardous waste compliance inspection, the facility has downsized considerably mainly due to the loss of a large government contract to a Canadian company. Prior to the downsizing, the company was regulated for several years as an EPA Generator based on the amount of hazardous waste generated by the facility's operations.

The facility was last inspected January 7, 1999. As a result of that inspection, the facility was cited for the following violations:

- 1. Inaccurate notification,
- 2. Failure to include time on four weekly inspections,
- 3. Failure to conduct seven weekly inspections,
- 4. Illegal storage (over ninety days),
- 5. Obstructed aisle space,
- 6. Contingency plan inaccurate (physical address not correct),
- 7. Satellite accumulation containers not marked "Hazardous Waste,"
- 8. Open satellite accumulation container, and
- Illegal disposal.

Prior to January 7, 1999, the facility was inspected on July 30, 1997. At the close of the 1997 inspection, the facility was cited for:

- 1. Failure to include date of remedial action on inspection documentation.
- 2. Eight accumulation containers not at or near the point of generation and under the control of the operator.
- 3. One open accumulation container.
- 4. Failure to use a proper DOT shipping description on manifests 00043, 00045, 00047, 00049, 00052, and 00054.
- 5. Failure to use the correct manifest number on LDRs for manifests 00043 through 00054.
- 6. Failure to provide a telephone or hand-held two-way radio for hazardous waste 90-day storage area.

- 7. Failure to familiarize local hospital as required by 40 CFR 265.37(a) (4).
- 8. Failure to list name(s), home address, and telephone number of two alternate emergency coordinators.
- 9. Contingency Plan does not describe actions to be taken to respond to fires, explosions, or releases of hazardous waste.
- 10. Contingency Plan does not describe arrangement made with emergency response agencies.
- 11. Contingency Plan does not list the location of all emergency equipment.
- 12. Contingency Plan does not include an evacuation plan that describes signals and evacuation routes.
- 13. Failure to have an established hazardous waste management training program.

#### **Hazardous Waste Streams**

Calibration Fluid - D001 - Used to simulate actual jet engine fuel in the Test Areas to test jet aircraft fuel controllers, pumps, and other various controls for the jet engines. The calibration fluid is cycled from a tank farm to the test area. The tank farms consists of a 300-gallon tank containing approximately 200 gallons of fluid and two 200-gallon tanks each containing approximately 150 gallons of fluid. Calibration fluid is not a routinely generated waste. It is only generated when a problems occurs, such as fluid being off-spec when received on-site, when it becomes contaminated with jet fuel or oil from a used motor, or when a hose breaks and the fluid leaks on the floor and has to be cleaned up and containerized. Facility personnel accumulate waste calibration fluid in metal 55-gallon drums. Since May 2002, two 55-gallon drums of waste calibration fluid has been generated at Sabreliner. At the time of my inspection, facility personnel were getting ready to clean out one of the 200 gallons tanks. According to Mr. Heathman and Mr. Green, no waste had been generated from tank cleaning operations for four or five years.

**PD 680 - D001 - PD** 680 is used in the Cleaning Department to clean fuel accessories (fuel controllers, pumps, and other various controls for the jet engines) to clean disassembled parts before inspection to determine wear and tear and replacement requirement. Waste PD 680 is accumulated on-site in a metal 55-gallon drum. Since May 2002, the facility has generated and shipped four drums of waste PD 680.

**Isopropyl Alcohol 99% - D001 -** Used in the Cleaning Department to disperse water in the PD 680 to assist in evaporation of water to prevent parts from rusting, waste isopropyl alcohol is also accumulated in metal 55-gallon drums. Since May 2002, the facility has generated and shipped 11 drums of waste isopropyl alcohol.

**Turco 4181 and WO1 - D002 -** Turco 4181, a sodium hydroxide solution, and WO1, a phosphoric acid solution, are used in the Cleaning Department to decarbonize jet engine spray bars. The wastes are accumulated in metal 55-gallon drums. Since May 2002, the facility has generated and shipped five drums. During the inspection, I talked with Mr. Heathman and Mr. Green about the possibility of facility personnel neutralizing the wastes

and then discharging the neutralized waste to the Independence POTW in lieu of shipping the waste off-site through Rineco to further reduce the amount of hazardous waste counted toward the facility's generation rate.

**Paint Remover TT-R-248A - D007/F002 -** The facility has finished the government contract that required the use of this substance and will only generate a small amount, less than 10 gallons annually, of this waste stream as a result of a commercial contract. Since May 2002, generated and shipped two metal 55-gallon drums.

Waste Wipes, Paint Filters, and Fuel Bench Filters - D007- Generated at various locations throughout the plant and accumulated in one metal 55-gallon satellite accumulation drum, the facility has generated and shipped one 55-gallon drum of this waste stream since May 2002.

### **Nonhazardous Waste Streams**

X-IT Plus Ultra Cleaner - Nonhazardous - Used in Cleaning Department to clean fuel control components that don't require the use of PD 680 - - Accumulated metal 55-gallon drums and have generated and shipped 12 55-gallon drums since May 2002.

**Hydraulic Fluid Royco 782 & 770 - Nonhazardous -** Used to test aircraft hydraulic components. Waste generated when fluid viscosity and specific gravity no longer meets testing requirements. The contract this item was used for expired prior to January 1, 2002.

## **Waste Streams Not Currently Being Generated**

**WD40 Lubricant - D001 -** WD40, used in the past to remove deposits on fuel nozzles, is not currently being used at the site. The military contract requiring the use of WD40 was lost. Since January 1, 2002, the facility has neither generated nor shipped any waste WD40.

**Turco 5555B - D002 -** The manufacturer discontinued this product in 2001. Sabreliner no longer has the contractor for which Turco 5555B was required; therefore, the facility has not attempted to locate a replacement for the substance.

**Magnusol 755 - D002/F002/F004 - D002-F002-F004 -** Used in Test Area to flush contaminants (dirt and/or metallic particles) from oil coolers. The waste is accumulated in 55-gallon metal containers. Due to the loss of a military contract, no waste Magnusol 755 has been generated or shipped since prior to January 1, 2002.

**Mag-Chem HDL 264 - D002 -** Potassium Hydroxide - Used in a pilot study test in an attempt to replace Turco 5555B several years earlier. The test showed that Mag-Chem HDL 264 did not work sufficiently to replace Turco 5555B. Facility personnel shipped less than five gallons of waste Mag-Chem HDL 264 off-site November 3, 2000.

### **VIOLATIONS**

After completing my walk-through of the facility, reviewing the facility's paperwork pertaining to waste management, and discussing facility operations with Messrs. Heathman, Green, and Hutchinson, I cited Sabreliner Corporation for the following violation on the Notice of Non-Compliance issued at the close of the inspection.

K.A.R. 28-31-4(c)(1) - Inaccurate Notification - The most recently submitted Notification of Regulated Waste Activity form submitted for the company indicates the installation name to be Premier Turbines Independence, installation mailing address to be P.O. Box 946, Independence, Kansas, and installation contact to be Jimmy L. Johnson - Quality Engineer. According to Mr. Heathman, the name of the company is now and has always been Sabreliner Corporation, the company no longer has a post office box and the mailing address is now 101 Freedom Drive, and Jimmy L. Johnson retired two to three months prior to my inspection. During the inspection closeout, I gave Mr. Heathman the forms and instructions necessary to complete and submit a revised Notification in order to correct this violation.

During the inspection closeout, I also gave Mr. Heathman a copy of the hazardous waste regulations, <u>Hazardous Waste Generator Handbook</u>, and KDHE's technical guidance documents pertaining to closed containers and solvent rags/wipes.